Work Orde February-21-12		76				*804	176*						·	Page 1
Item ID: Revision ID: Item Name:	D412-702-321 Harness Assemb					Accept	*N900	1 040	100)*	Setup	Start Stop	*N: *N:	S1* S2*
Start Date: Required Date: Reference:		Start Qty: Req'd Qty			*1* *1*		Cust Item Customer							
Approvals:	Process Plan QC:	: MC	<u></u>	.	2/02/2	Tooling: SPC (Y/N):		Date:	- ·	1	Run	Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center II)]	Operation Description	l			Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revis	ion Nbr												
ICAD412-702	REV	4												
*100 *100* Small Fab Small Fab			lemo ssemble as p	er dwg ICA	A D412-702 p	0.00 0.00 49				4	3/2	2/00	2 /2	30
110		QC5- Inspect p	part complet	eness to step	p on W/O	0.00					1			
110 QC Quality Control		М	emo		4.	0.00				_4//		12	62	· 23()
120 *120* Packaging		м	emo			0.00					1] }	12/2	y_(1)
Packaging		Id Cl Lo		2/N & CHG		shipping as per PPP De	412-702-321			,			<i>(</i>	_

W/O:		· · · · · · · · · · · · · · · · · · ·	WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
						· · · ·								
Part No		PAR #:	Fault Cate	egory:	NCR: Yes No DQA: Date:									
	R	esolution:	Disposition	on:	QA: N/C Closed: Date:									
NCR:		\	WORK ORE	ER NON-CONFORMA	NCE (NC	R)								
DATE	STEP	Description of NC		n B	Verific	ation	Approval	Approval						
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		on C	Chief Eng	QC Inspector					
							:							
	1		1		I			l i						

Work Order ID 80476 February-21-12 1:48:20 PM			*80476*							-	Page 2		
Item ID: Revision ID: Item Name:	D412-702-3			Accept	*N900	040	100) *	Setup	Start Stop	···	S1 [*]	
Start Date: Required Date Reference:	21/02/2012 :: 06/03/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	ID:							
Approvals:	Process Pla	an:	Date:	Tooling: SPC (Y/N):		ate:	- · 		Run	Start Stop	*N *N	R1' R2'	k *
Sequence ID/ Work Center I 130 *130* QC Quality Control	ID	Operation Description QC21- Final Inspection Memo	- Work Order Release	Set Up/ Run Hours 0.00	Tool ID	Tool #	Plan Code	Accept Qty	Qt	y	Reject Number	Insp. Stamp)

\$12 03 Q

Dail AC	i ospace i	-tu												
W/O:			WC	RK ORDER CHANG	ES		-							
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
			Market III											
Part No	•	PAR #:	Fault Cated	jory:	_ NCR: Yes	No DQ	A:	Date: _						
Resolut		solution:	Disposition	l:	_ QA: N/C C	losed:	•	Date: _						
NCR:			WORK ORDER NON-CONFORMANCE (NCR)											
D.4.T.F	0750	Description of NC		on B	Verific	cation	Approval	Approval						
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	& Secti		Chief Eng	QC Inspector					

Picklist Print

February-21-12 1:48:24 PM

Work Order ID: 80476

D412-702-321

Parent Item Name:

Harness Assembly

80476

D412-702-321

Start Date: 21/02/2012

Required Date: 06/03/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

Parent Item:

IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure		Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3570-3	· · · ·	Manufactured	No				Each	12.0000		1	7/		/
D3570-3	k								**		\12/a	2/2	3
				Location	1	Loc (<u>Oty</u>	Loc Code			•		
				GA			12		/_		_		
					64361		12		_	/		,	/
D4088-043		Manufactured	No				Each	9.0000		1			
D4088-04 Shoulder Harness	43								**		D/2/	les p	
				Location	1	Loc C	<u>Otv</u>	Loc Code					
				ST267			9						
					74090		2						
					75444		7				- 2		/
MS24694-S50		Purchased	No				Each	127.0000		4			
MS24694	L-S50								**	7)2	102 p	23
				Location	1	Loc C	<u>Oty</u>	Loc Code					
				ST289			127				_		
					116900		1				_		
					117739		9			70			
					118078 119124		17 100			\sim	_		
AN960JD10L	NAS1149D0332J	Purchased	No		11/124		Each	0.0000	_	4			/ /
		i ui ciiaseu	110				Lacii	0.0000	**	4 /	//		A.
*AN960.ID)1() * _{/^}	- 11.0	7,-						**		£)10	102	
Washer	4	~ M119	711	(4X)							'	/ ,	

W/O:			WC	RK ORDER CHANG	ES									
DATE	STÉP	PRO	OCEDURE CHAI	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
									, , , , , , , , , , , , , , , , , , , ,					
Part No: PAR #:			Fault Cated	jory:	_ NCR: Yes	_ Date: _								
	Re	esolution:						Date:						
NCR:		,	WORK ORDER NON-CONFORMANCE (NCR) Corrective Action Section B											
DATE	STEP	Description of NC		on B	Verific	ation	Approval	Approval						
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date			Chief Eng	QC Inspector					
									:					
					·									

Page 2

February-21-12 1:48:24 PM

Work Order ID: 80476

Parent Item:

D412-702-321

Parent Item Name: Harness Assembly

80476

D412-702-321

Start Date: 21/02/2012

Required Date: 06/03/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

MS21042L3

Purchased

No

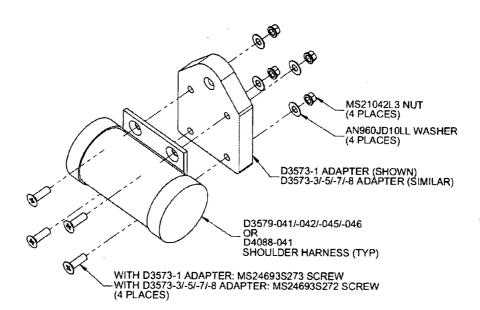
4,257.000 Each

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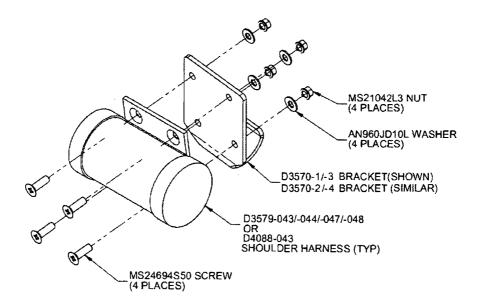
Loc Code **Location** Loc Qty ST300 4257 16 117441 117885 32 118451 5 118927 3 119017 3894 119075 307

Dail Aei	ospace	Lla							
W/O:			WC	RK ORDER CHANG	GES				
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date: _	
Resolution:		solution:	Disposition	QA: N/C (Closed:		Date: _		
NCR:		,	WORK ORDI	ER NON-CONFORM	ANCE (NC	R)			
		Description of NC	Corrective Action		Section B		cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	tion C	Chief Eng	QC Inspector

12/02/21



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-303/-305/-307/-309/-315/-317 HARNESS ASSEMBLIES



DETAIL 'L' D412-702-111A/-111B/-113A/-113B OR -311/-313/-321/-323 HARNESS ASSEMBLIES

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Dail Ac	oopaoo	, – 14									
W/O:			V	ORK ORDER CHANG	GES						
DATE	STEP	PRO	OCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Dowt No.		DAD #.	Foult Co.				lo DO	\	Deter		
Part No: PAR #:											
Resolution:		esolution:							Date:		
NCR:			WORK ORDER NON-CONFORMANCE (NCR)								
DATE	0750	Description of NC			ction B		Verific		Approval	Approval	
DATE	STEP	Section A	Initial Action Descript Chief Eng Chief Eng			Sign & Date		on C	Chief Eng	QC Inspector	
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